



## Component Wear Percentages

### 0.4 hp. Mini-Dynaflex II

Model: 15002, 15003, 15006, 15013

Notes: This service chart is published as a guide to expectant life of components.

The replacement levels are based on average tool usage over one year.

Dynabrade, Inc. considers one year usage to be 1,000 hours.

“T” Indicates parts included in 96541 Tune-Up Kit.

Item No.	Part No.	Description	No. Req.	High	Medium	Low	Non-Wear
1	15026	CONTACT ARM - 15002/03/06	1				
	15035	CONTACT ARM - 15013	1			AR	
	15028, 30	CONTACT ARM - 15006	1				
2	15067	VAC HOUSING ASBLY - 15002	1				
	15060	HOUSING ASBLY - 15003/06	1			AR	
	15063	HOUSING ASSEMBLY - 15013	1				
2.1	11040	SPRING	1			X	
2.2	15101	TENSION ARM	1			X	
2.3	15110	WIPER	2			X	
2.4	15112	RETAINER CLIP	2			X	
2.5	96085	SPRING	2			X	
2.6	15105	SHAFT SUPPORT	2			X	
2.7	96086	PIN	3			X	
2.8	15057	BELT GUARD	1			X	
2.9	96014	SCREW	1				X
2.10	15131	SHOULDER WASHER	1			X	
2.11	15132	WAVE SPRING	1			X	
2.12	01788	SCREW	1			X	X
2.13	15068	VACUUM HOUSING - 15002	1				
	15061	HOUSING - 15003, 15006	1			X	
	15062	HOUSING - 15013	1				
2.14	40029	MOTOR LOCK	1				X
2.14.1	95442	SCREW	2			X	
2.14.2	96089	LABEL - 15002	1				
	96186	LABEL - 15003, 15006	1			X	
	96140	LABEL - 15013	1				
3	15108	KNOB	1			X	
4	04118	MOTOR ASSEMBLY	1			AR	
4.1	15118	DRIVE WHEEL	1			X	
4.2	15106	EXHAUST COVER	1				X
4.3	15111	FELT SILENCER	1		X		
4.4	01580	FELT SEAL	1		X		
4.5	02649	BEARING	1		T		
4.6	54529	SHIM PACK (3/PKG)	1		T		
4.7	01478	FRONT BEARING PLATE	1			X	
4.8	50767	PIN	2			X	
4.9	01479	SPACER	1			T	
4.10	01475	ROTOR	1				X
4.11	01480	VANE SET (4/PKG)	1	T			
4.12	01476	CYLINDER	1				X
4.13	02673	REAR BEARING PLATE	1				X
4.14	02696	BEARING	1		T		
4.15	02679	SHIELD	1			X	
4.16	01546	HOUSING	1				X
4.17	01558	COLLAR	1			X	
4.18	95523	O-RING	1		T		
4.19	15129	SCREW	1				X
4.20	45309	THROTTLE BODY ASSEMBLY	1			AR	
4.20.1	01548	GASKET	1		T		



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4.20.2	01437	PLUG	1				X
4.21	96077	O-RING	1			T	
4.22	09622	SLEEVE	1			X	
4.23	45315	BUSHING	1			T	
4.24	97045	PIN	1			T	
4.25	45263	THROTTLE LEVER ASSY.	1			X	
4.26	97060	PIN	1			T	
4.27	45310	SEAL	1			T	
4.28	58365	TIP VALVE	1			T	
4.29	01468	SPRING	1			T	
4.30	01564	SPACER	1			X	
4.31	94535	MUFFLER ASSEMBLY	1			AR	
4.31.1	95711	RETAINING RING	1			T	
4.32.2	96065	O-RING	1			T	
4.31.3	01488	FELT SILENCER	4		T		
4.31.4	01446	AIR DEFLECTOR	1			X	
4.31.5	95620	RETAINING RING	1			T	
4.31.6	01578	INLET ADAPTER	1				X
---	95266	HEX KEY (3 MM)	1			AR	

\*AR - "As Required"